

Title of the Manuscript for Black Sea Journal of Engineering and Transport

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Abstract: At this place you should write an abstract. The abstract should not be longer than approximately 250 words.

Keywords: with leaving space after the abstract write your 3–5 Keywords or Key phrases.

1. ARTICLE SIZE

The texts will be printed directly from the author's typescripts. The authors are urged to arrange the subject matter clearly under such headings as INTRODUCTION, EXPERIMENTAL DETAILS, RESULTS, DISCUSSION, CONCLUSIONS, REFERENCES, etc. There is no limit to the number of pages of the manuscript.

2. LAYOUT OF THE MANUSCRIPT

The manuscript should be written in single space using Microsoft Word. The text should be in two columns on A4 sheets. The distance between the columns should be 6 mm. Leave margins of 20 mm at the top, 25 mm at the bottom, 18 mm at the left and right. Please use page numbering in your articles. The font used is Times New Roman.

The title of the article should be printed in 14 pt (Bold), the author's name - 12 pt (Bold), the name of the institution - 10 pt (Italic), the chapter headings (in capital letters) - 11 pt (Bold), the main text and the abstract - 10 pt, the indexes - 8 pt, the text of the tables - 9 pt, the formulas in the text (with the program Microsoft Equation 3.0) - 10 pt, the indexes - 6 pt, the subscripts - 5 pt (all symbols - Italic, vectors - Bold, numbers - Normal). Italics should be used for symbols in figures and graphics mentioned in the text. Texts created by artificial intelligence should be in italics, with the AI system immediately following them in small brackets. New paragraph must be indented in the first line by 0,6 cm. The corresponding author and contact information should be

listed in a footnote at the bottom of the first page. References should be numbered consecutively (numbers in square brackets) in the text and listed in a bibliography at the end of the article. References should be arranged alphabetically. References must be written in English. If the original language is different from English, the original language is indicated in small brackets. Use 10-point, normal font for the bibliography. Authors should be printed in bold, the title of the article in normal, and the journal in italics.

3. TABLES AND FIGURES

The tables and figures must be numbered, have a self-contained caption. Figure captions should be below the figures; table captions should be above the tables. Please avoid placing figures and tables before their first mention in the text. The text of figure captions should be 9 points high, Times New Roman and Normal. For the words Fig. and Table use Bold. For example: Fig. 1., Table 1. Name of the Figure should be made with Hanging of 1 cm. Name of the Table should be made with After spacing of 3 pt. All the figures, graphs and photographs should be numbered and referred to in the main text. All figures, graphs and photographs can be in colors as well as in black and white (or gray shades). Figures and tables should be arranged in such a way that they would fit into one or two columns. One line spacing should separate the figures and tables from the text. The example of the Table and Figure is given below.

Table 1. Advance heat treatment regimes

Heat treatment	T °C	τ, min	HRC
Quenching	1050	120	60–62
Annealing	1050	720	25

Table 2. Example of the Table arranged in two columns

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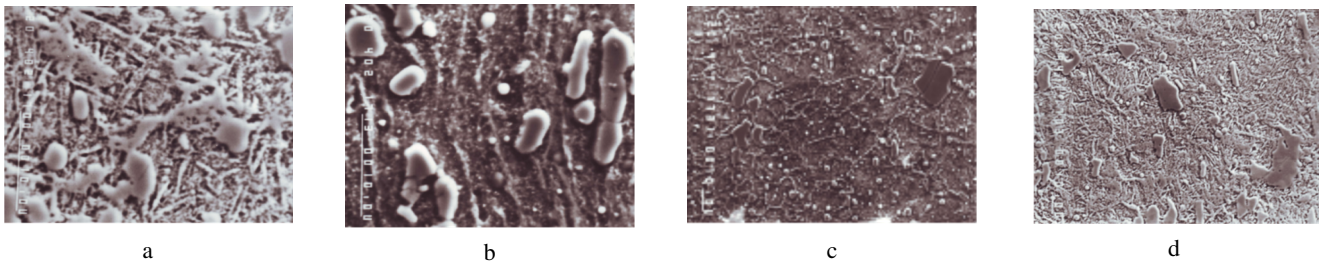


Fig. 1. Example of the Figure arranged in two columns

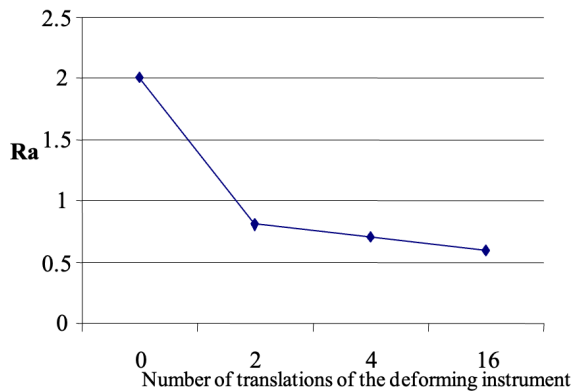


Fig. 2. Changes in Ra depending on the number of translations.

4. CONCLUSIONS

We thank you in advance for the usage carefully of instructions for camera-ready articles, which can be sent for publication with minor modification. The example of article

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Acknowledgments

Use the Acknowledgements section if it is necessary. Typed in 10 pt, Normal.

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